

DuPontä

Nafion® PFSA Polymer Dispersions

DE 520/521, DE 1020/1021, DE 2020/2021

perfluorosulfonic acid polymer

Polymer Dispersions

Description

DuPont™ Nafion® PFSA polymer dispersions contain perfluorosulfonic acid/PTFE copolymer in the acid (H⁺) form, and are available in several polymer content and dispersant compositions. Typical uses include fabrication of thin films and coating formulations for fuel cell membranes, catalyst coatings, sensors, and a variety of electrochemical applications.

Typical Composition

Property	Nafion® PFSA Polymer Dispersions by Composition					
	DE 520	DE 521	DE 1020	DE 1021	DE 2020	DE 2021
Polymer Content (wt. %)	5.0 min. 5.4 max.	5.0 min. 5.4 max.	10.0 min. 12.0 max.	10.0 min. 12.0 max.	20.0 min. 22.0 max.	20.0 min. 22.0 max.
Water Content (wt. %)	45 ± 3	45 ± 3	87 – 90	87 – 90	34 ± 2	34 ± 2
VOC Content (wt. %)	50 ± 3	50 ± 3	< 1	< 1	46 ± 2	46 ± 2
1-Propanol	48 ± 3	48 ± 3	–	–	44 ± 2	44 ± 2
Ethanol	< 4	< 4	–	–	< 2	< 2
Mixed Ethers and Other VOCs	< 1	< 1	–	–	< 1	< 1
Specific Gravity	0.92 – 0.94	0.92 – 0.94	1.05 – 1.07	1.05 – 1.07	0.97 – 0.99	0.97 – 0.99
Available Acid Capacity (meq/g, H ⁺ polymer basis)	> 1.00	> 0.90	> 1.00	> 0.90	> 1.00	> 0.90
Viscosity (cP; at 25°C and 40 sec ⁻¹ Shear Rate)	10 – 20	10 – 20	3 – 6	3 – 6	200 – 400	200 – 400

Order Information

Dispersions are available in the following containers (one gallon minimum order):

- 1 gallon container package (air or land delivery) for 1-2 gallon orders
- 5 gallon container (air or land delivery) for 3-5 gallon orders
- 55 gallon drum (net 50 gallons per drum, land delivery) for over 25 gallon orders

Packaging

Nafion® PFSA Dispersions in quantities of one gallon are packaged in fiberboard shippers, which meet DOT and UN standards for both domestic and international ground and air shipments. Larger shipping containers (up to 55 gallon drums) are available for domestic shipments.



Safe Handling and Use of Nafion[®] PFSA Polymer Dispersions

The following information should be reviewed before handling and processing Nafion[®] PFSA Polymer Dispersions:

- DuPont Material Safety Data Sheets for Nafion[®] PFSA Polymer Dispersions DE 520/521, DE 1020/1021, DE 2020/2021
- Nafion[®] Technical Information "Safe Handling and Use"
- "Guide to Safe Handling of Fluoropolymer Resins", Third Edition, June 1998, Published by the Fluoropolymers Division of the Society of the Plastics Industry, Inc.

For more information about Nafion[®] contact:

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The data listed here fall within the normal range of product properties, but they should not be used to establish specification limits nor used alone as the basis of design. This information is based on technical data that DuPont believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. This information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Because conditions of product use are outside our control, DuPont makes no warranties, express or implied, and assumes no obligation or liability in connection with any use of this information or for results obtained in reliance thereon. The disclosure of the information is not a license to operate under or a recommendation to infringe any patent of DuPont or others.

Caution: Do not use in medical applications involving permanent implantation in the human body. For other medical applications, see "DuPont Medical Caution Statement", H-50102.



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